

# CA43

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 Author: SM

<b>Cable code</b>	CA43
<b>Description</b>	PLC Port to SAIA PCD2, PCD4, PCD6
<b>Type of Communication</b>	RS-232
<b>Panel Connector</b>	DA15S
<b>PLC Connector</b>	DE9P
<b>Notes</b>	<p>If the PCD at the moment of the start-up recognizes that the cable is connected and UniOP running (control lines active), it will assume that the programming package is connected and the PCD will start in STOP mode, even if a valid PLC program is loaded.</p> <p>In all normal conditions (PCD and UniOP powered by the same source) proper operation will be however assured since the PLC is always faster than the UniOP to start-up (the PLC program will be running before UniOP goes to operation mode).</p>

Table 1. Cable description

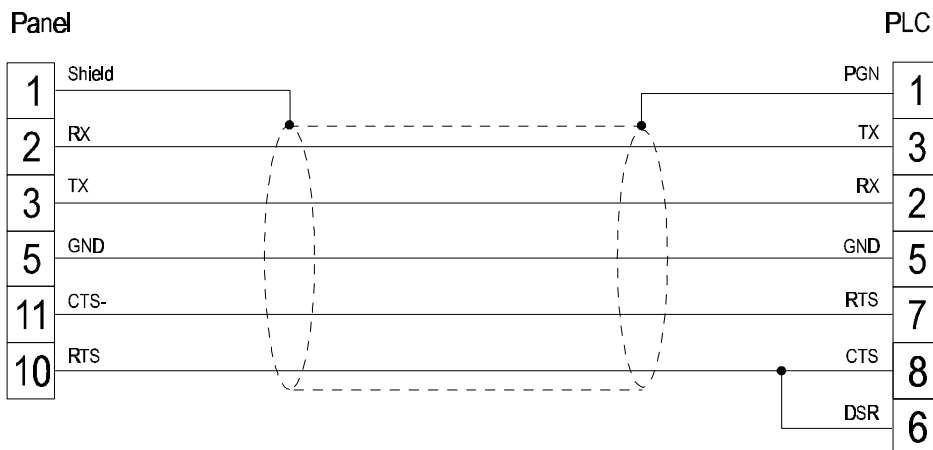


Figure 1. Cable diagram